



board was then placed on the front and back of the book even with the book boards. The whole was lowered into the press and adjusted so that the front board, which was on the pencilled guide-line, was flush with the right cheek of the press. The press was then tightened and the edges cut as per the fore-edge. The process was repeated for the tail of the book. When removed from the press, the book would automatically fall back into its round, the straight cut made on its fore-edge taking on a smooth concave shape.

-of-boards)

screw of the plough. If too much screw is given the knife will bite too deeply, tearing the paper instead of cutting it.